

GENERAL DESCRIPTION

The SGM61412 is a high frequency, synchronous step-down converter with integrated switches. It can deliver up to 1.2A to the output over a wide input voltage range of 4.5V to 42V. It is suitable for various industrial applications with high input voltage or for power conditioning from unregulated sources. Moreover, the low 55µA quiescent current and ultra-low shutdown current of only 1.2µA make it a suitable choice for battery-powered applications.

SGM61412 features high efficiency over a wide load range achieved by scaling down the switching frequency at light load condition to reduce switching and gate driving losses. Other features include internal compensation, internal monotonic soft-start even with pre-biased output and fast loop response due to the peak-current mode controller. Switching at 1.2MHz, the SGM61412 can prevent EMI noise problems, such as the ones found in AM radio, ADSL and PLC applications.

Protection features include current limit and short-circuit protection, thermal shutdown with auto recovery and output over-voltage protection. Frequency fold-back helps prevent inductor current runaway during startup.

The SGM61412 is available in a Green TSOT-23-6 package. It operates over a wide ambient temperature range of -40°C to +125°C.

FEATURES

- **Wide 4.5V to 42V Input Voltage Range**
- **Current Output up to 1.2A**
- **1.2MHz Switching Frequency**
- **0.83V Internal Reference**
- **SGM61412A: PSM and PWM Mode**
- **SGM61412B: PFM and PWM Mode**
- **Low Quiescent Current: 55µA (TYP)**
- **Ultra-Low Shutdown Current: 1.2µA (TYP)**
- **0.83V to 20V Adjustable Output Voltage**
- **Internal Compensation and Soft-Start**
- **Precision Enable Function with UVLO Setting**
- **Monotonic Startup with Pre-biased Output**
- **Thermal Shutdown Protection**
- **Available in a Green TSOT-23-6 Package**
- **-40°C to +125°C Operating Temperature Range**

APPLICATIONS

High Voltage Power Conversions
 Industrial Power Systems
 Distributed Power Systems
 Battery Powered Systems
 Power Meters

TYPICAL APPLICATION

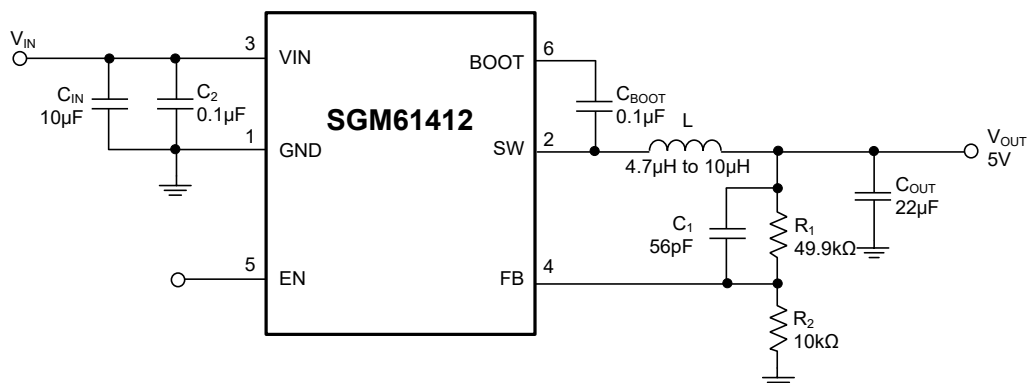


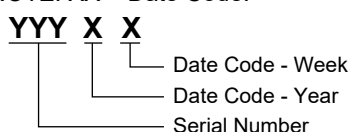
Figure 1. Typical Application Circuit

PACKAGE/ORDERING INFORMATION

| MODEL | PACKAGE DESCRIPTION | SPECIFIED TEMPERATURE RANGE | ORDERING NUMBER | PACKAGE MARKING | PACKING OPTION |
|-----------|---------------------|-----------------------------|-------------------|-----------------|---------------------|
| SGM61412A | TSOT-23-6 | -40°C to +125°C | SGM61412AXTN6G/TR | CN1XX | Tape and Reel, 3000 |
| SGM61412B | TSOT-23-6 | -40°C to +125°C | SGM61412BXTN6G/TR | CN2XX | Tape and Reel, 3000 |

MARKING INFORMATION

NOTE: XX = Date Code.



Green (RoHS & HSF): SG Micro Corp defines "Green" to mean Pb-Free (RoHS compatible) and free of halogen substances. If you have additional comments or questions, please contact your SGMICRO representative directly.

ABSOLUTE MAXIMUM RATINGS

| | |
|-----------------------------------|---------------------|
| VIN to GND | -0.3V to 45V |
| EN to GND | -0.3V to VIN + 0.3V |
| FB to GND | -0.3V to 5.5V |
| SW to GND | -0.3V to VIN + 0.3V |
| BOOT to SW | -0.3V to 5.5V |
| Package Thermal Resistance | |
| TSOT-23-6, θJA | 132°C/W |
| Junction Temperature | +150°C |
| Storage Temperature Range | -65°C to +150°C |
| Lead Temperature (Soldering, 10s) | +260°C |
| ESD Susceptibility | |
| HBM | 2000V |
| CDM | 1000V |

RECOMMENDED OPERATING CONDITIONS

| | |
|--------------------------------------|-----------------|
| Supply Input Voltage Range | 4.5V to 42V |
| Operating Junction Temperature Range | -40°C to +125°C |
| Operating Ambient Temperature Range | -40°C to +125°C |

OVERSTRESS CAUTION

Stresses beyond those listed in Absolute Maximum Ratings may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect reliability. Functional operation of the device at any conditions beyond those indicated in the Recommended Operating Conditions section is not implied.

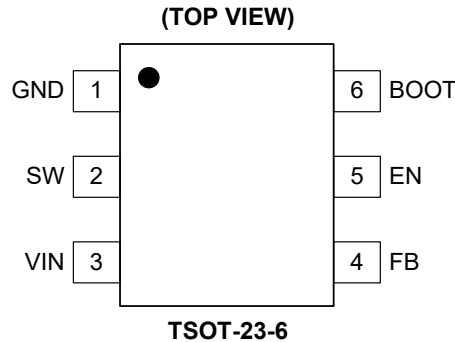
ESD SENSITIVITY CAUTION

This integrated circuit can be damaged if ESD protections are not considered carefully. SGMICRO recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage. ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because even small parametric changes could cause the device not to meet the published specifications.

DISCLAIMER

SG Micro Corp reserves the right to make any change in circuit design, or specifications without prior notice.

PIN CONFIGURATION



PIN DESCRIPTION

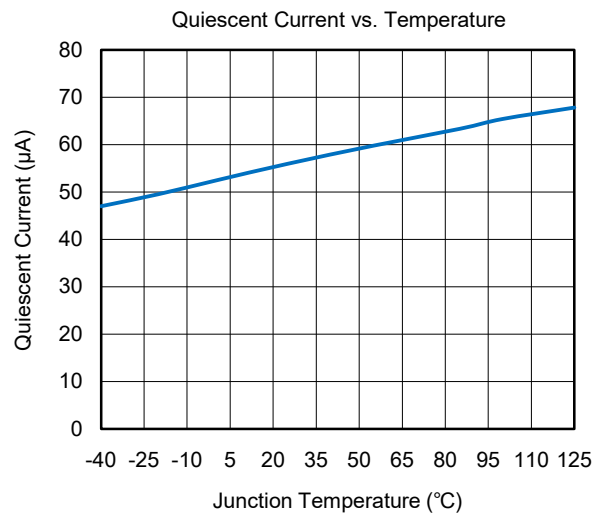
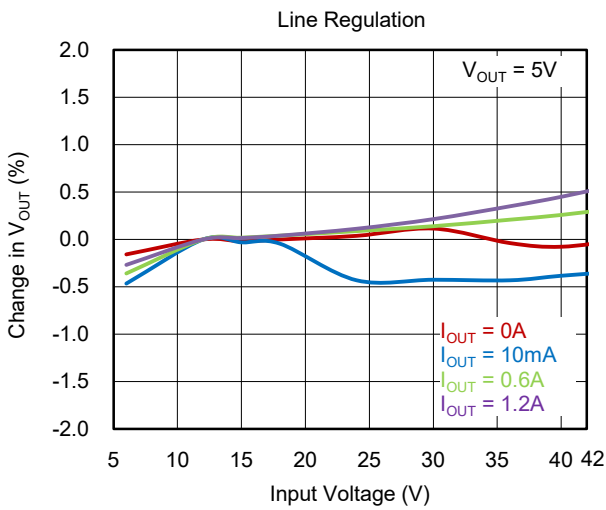
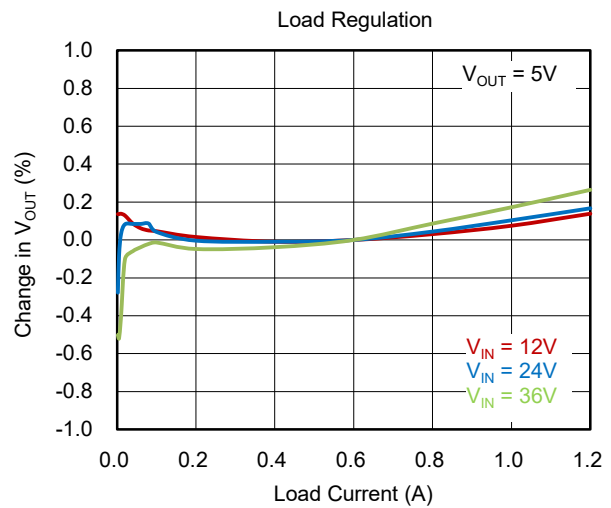
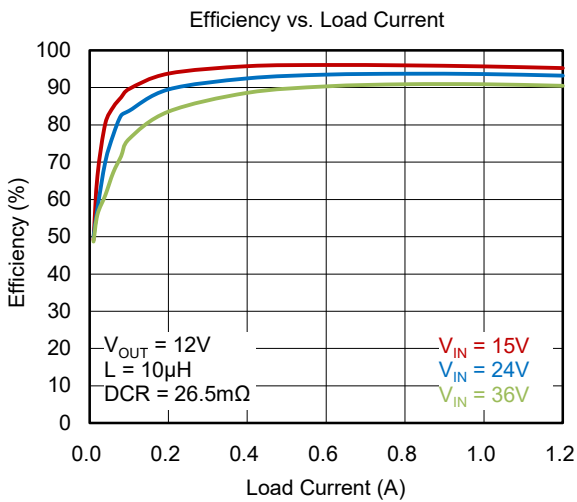
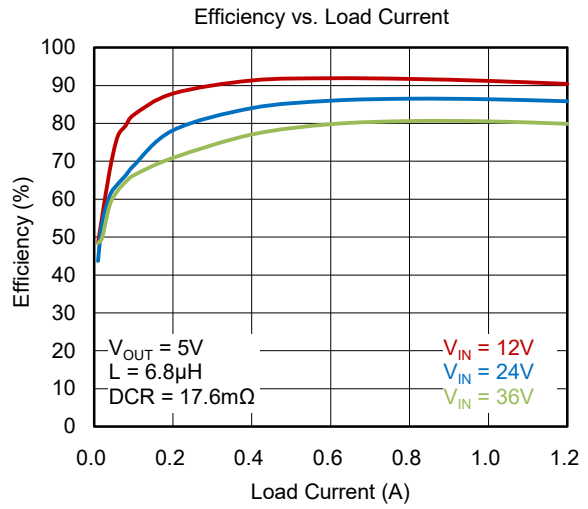
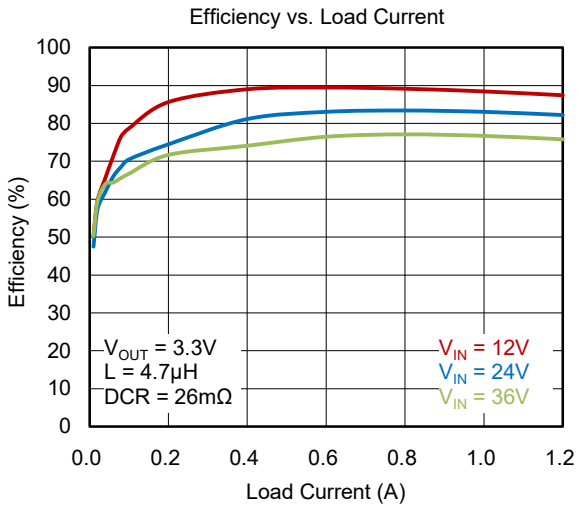
| PIN | NAME | FUNCTION |
|-----|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | GND | Ground Pin. It is the reference for input and the regulated output voltages. Special layout considerations are required. |
| 2 | SW | Switching Node Output. Switching node of the internal power converter and should be connect to the output inductor and bootstrap capacitor. This node should be kept small on the PCB to minimize capacitive coupling, noise coupling and radiation. |
| 3 | VIN | Power Supply Input Pin. This pin is connected to the input supply voltage and powers the internal control circuitry. VIN voltage is monitored by a UVLO lockout comparator. VIN is also connected to the drain of the converter high-side switch. Due to power switching, this pin has high di/dt transition edges and must be decoupled to the GND by input capacitors as close as possible to the GND pin to minimize the parasitic inductances. |
| 4 | FB | Feedback Input. Feedback pin for programming the output voltage. The SGM61412 regulates the FB pin to 0.83V. Connect the midpoint of the feedback resistor divider. |
| 5 | EN | Active High Enable Input. Internal pull-up current source. Pull below 0.9V to disable the device. Float to enable. Adjust the input under-voltage lockout with a resistor divider. |
| 6 | BOOT | Bootstrap Input. Bootstrap pin is used to provide a drive voltage, higher than the input voltage, to the high-side power switch. Place a 0.1μF boost capacitor (C _{BOOT}) as close as possible to the IC between this pin and SW pin. |

ELECTRICAL CHARACTERISTICS(V_{IN} = 24V, T_J = -40°C to +125°C, typical values are at T_J = +25°C, unless otherwise noted.)

| PARAMETER | | SYMBOL | CONDITIONS | MIN | TYP | MAX | UNITS |
|--------------------------------------------|------------|-----------------------|----------------------------------------------------------------------------|----------------------------------------------------------------------------|-------|-------|-------|
| Supply Input Voltage | | V _{IN} | | 4.5 | | 42 | V |
| Under-Voltage Lockout Threshold | | V _{UVLO} | | 4.00 | 4.25 | 4.50 | V |
| Under-Voltage Lockout Threshold Hysteresis | | V _{UVLO_HYS} | | | 320 | | mV |
| VIN Quiescent Current | Shutdown | I _Q | V _{EN/UV} = 0V | | 1.2 | 2.0 | μA |
| | Sleep Mode | | V _{EN/UV} = 2V, Non-switching, V _{IN} ≤ 36V SGM61412A | | 55 | 85 | |
| | | | | V _{EN/UV} = 2V, Non-switching, V _{IN} ≤ 36V SGM61412B | | 1.95 | 2.8 |
| Feedback Reference Voltage | | V _{FB} | | 0.805 | 0.830 | 0.855 | V |
| Feedback Pin Input Current | | I _{FB} | V _{FB} = 1V | | 0.1 | 1 | μA |
| Minimum High-side Switch On-Time | | t _{ON_MIN} | I _{LOAD} = 1A | | 100 | | ns |
| Minimum High-side Switch Off-Time | | t _{OFF_MIN} | I _{LOAD} = 1A | | 120 | | ns |
| Switching Frequency | | f _{SW} | | 0.85 | 1.2 | 1.55 | MHz |
| Switch Leakage Current | | I _{SW_H} | V _{SW} = 42V | | 0.1 | 1 | μA |
| | | I _{SW_L} | V _{SW} = 0V | | 0.1 | 1 | |
| High-side NMOS Current Limit | | I _{LIM} | T _J = +25°C | 1.6 | 2.0 | 2.4 | A |
| High-side NMOS On-Resistance | | R _{DSON} | I _{LOAD} = 0.1A | | 230 | 410 | mΩ |
| Low-side NMOS On-Resistance | | | I _{LOAD} = 0.1A | | 130 | 230 | mΩ |
| EN Input High Voltage | | V _{IH} | V _{EN} Rising | 1.2 | 1.3 | 1.4 | V |
| EN Input Low Voltage | | V _{IL} | V _{EN} Falling | 0.8 | 0.9 | 1.0 | V |
| EN Threshold, Hysteresis | | V _{EN_HYS} | | | 400 | | mV |
| Enable Leakage Current | | I _{EN} | V _{EN} = 42V | | 0.1 | 1 | μA |
| | | | V _{EN} = 0V | | -1 | -0.4 | |
| Thermal Shutdown | | T _{SHDN} | | | 155 | | °C |
| Thermal Shutdown Hysteresis | | T _{HYS} | | | 30 | | °C |

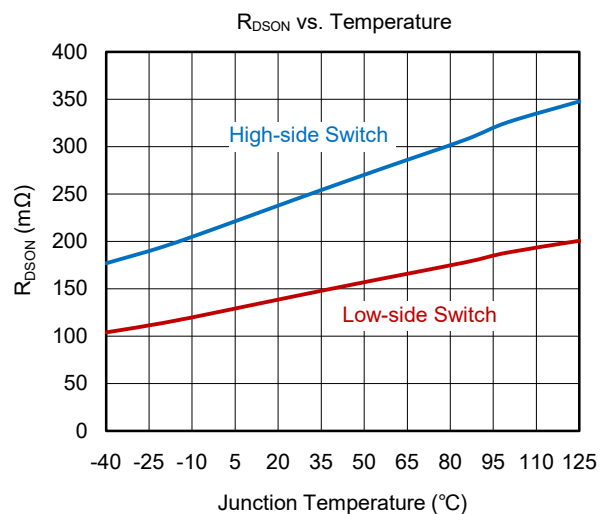
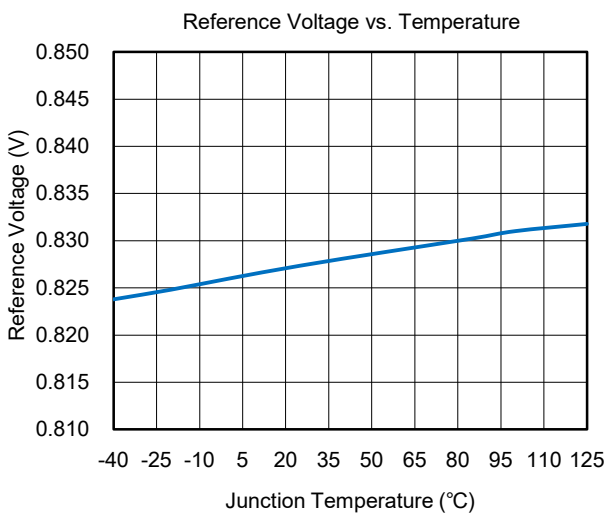
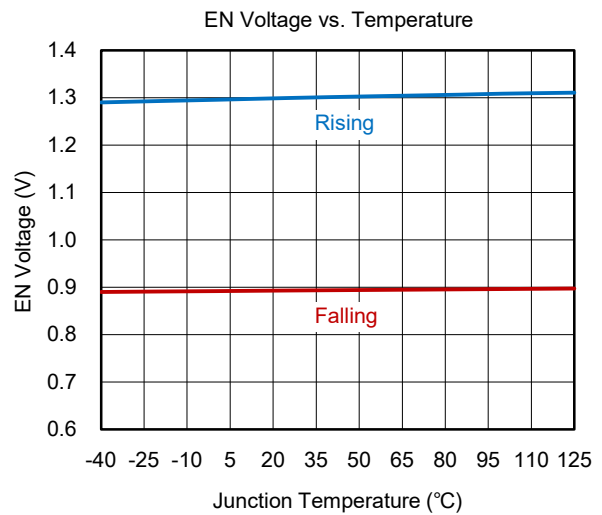
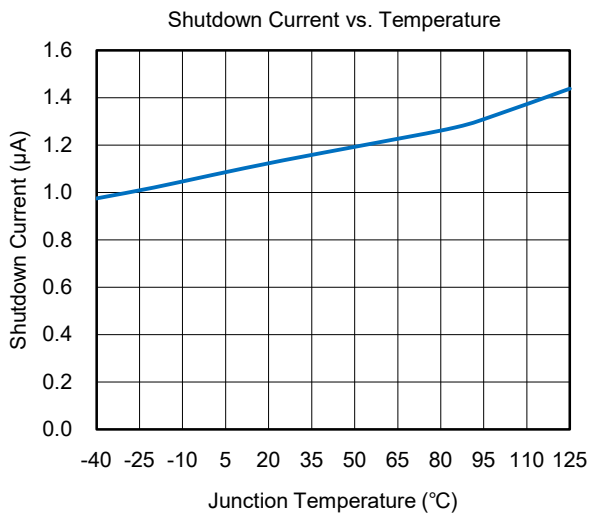
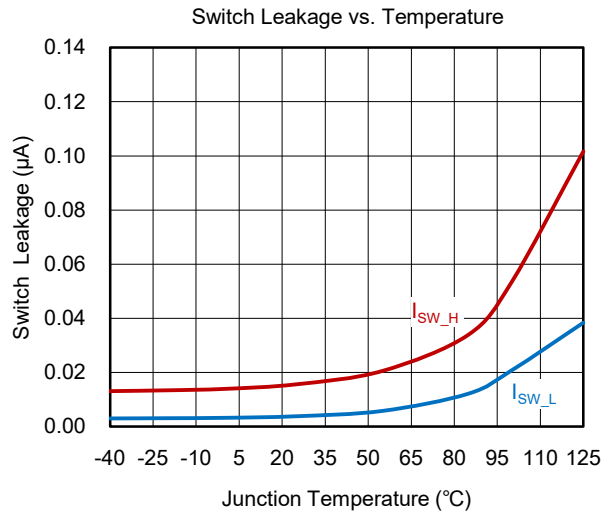
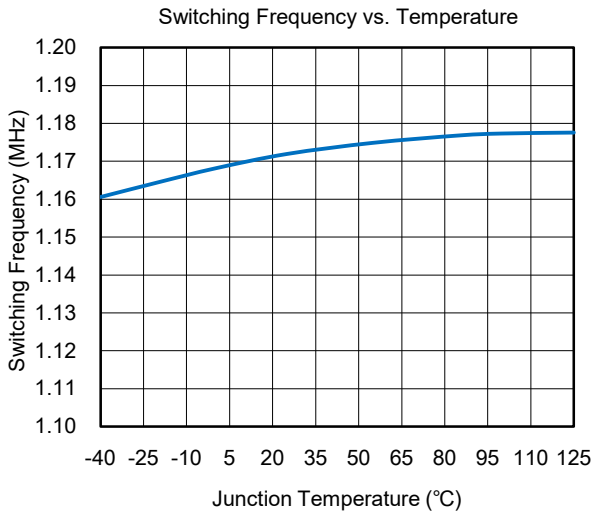
TYPICAL PERFORMANCE CHARACTERISTICS

T_A = +25°C, V_{IN} = 24V, V_{OUT} = 5V, L = 6.8µH and C_{OUT} = 22µF, unless otherwise noted.



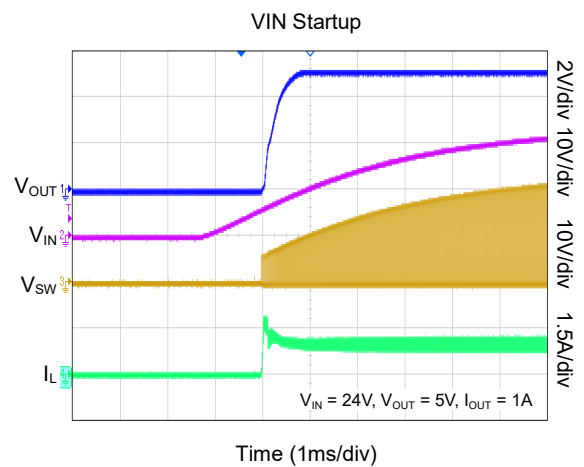
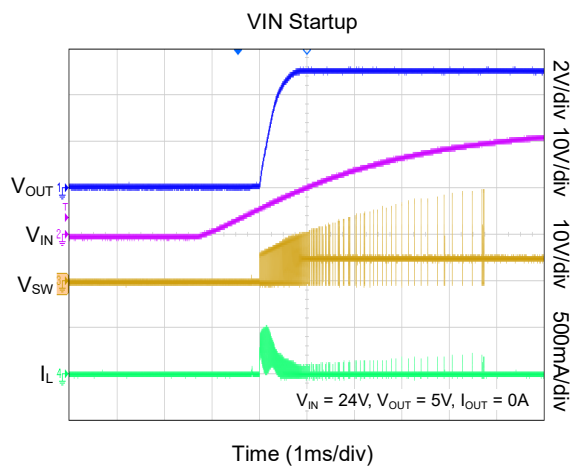
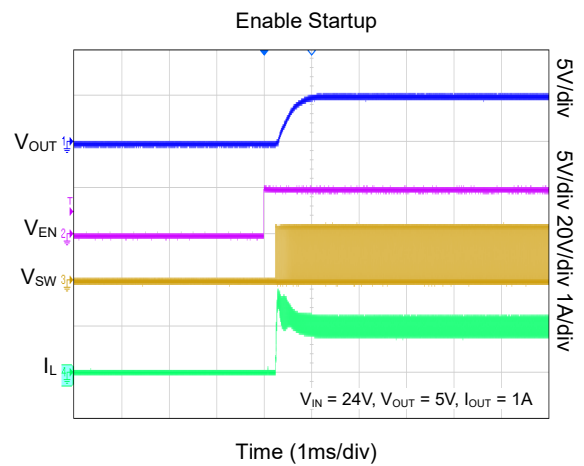
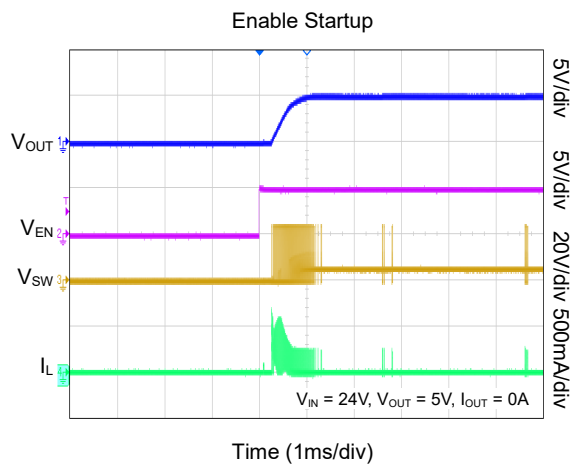
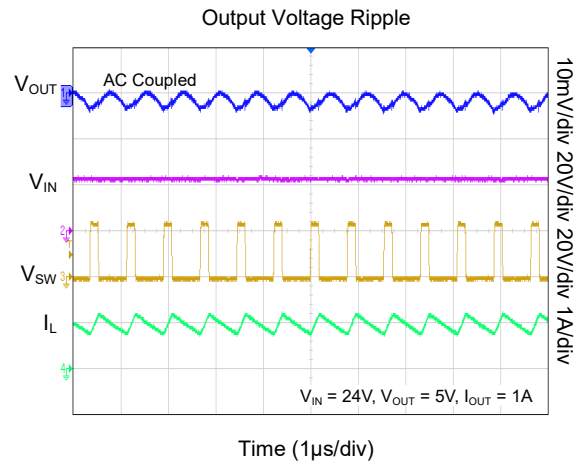
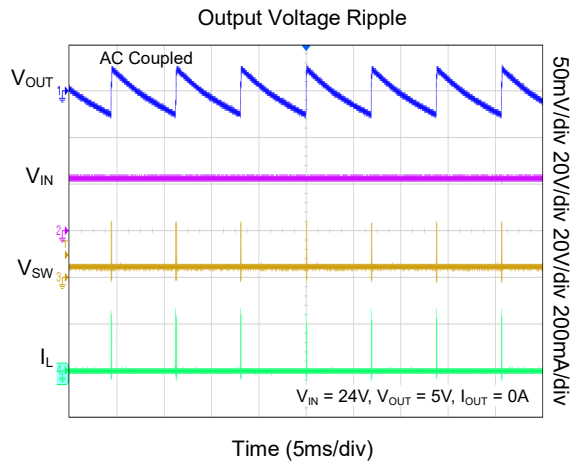
TYPICAL PERFORMANCE CHARACTERISTICS (continued)

$T_A = +25^\circ\text{C}$, $V_{IN} = 24\text{V}$, $V_{OUT} = 5\text{V}$, $L = 6.8\mu\text{H}$ and $C_{OUT} = 22\mu\text{F}$, unless otherwise noted.



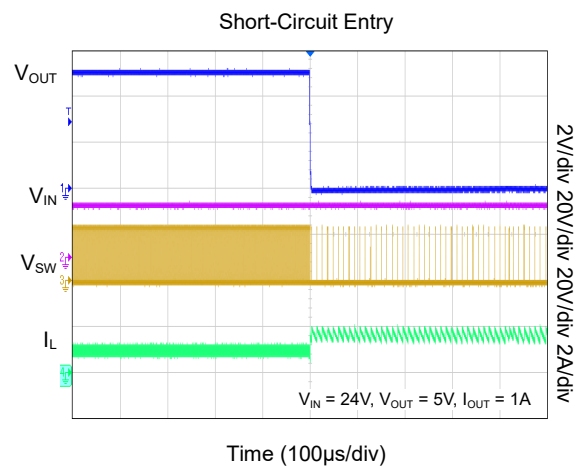
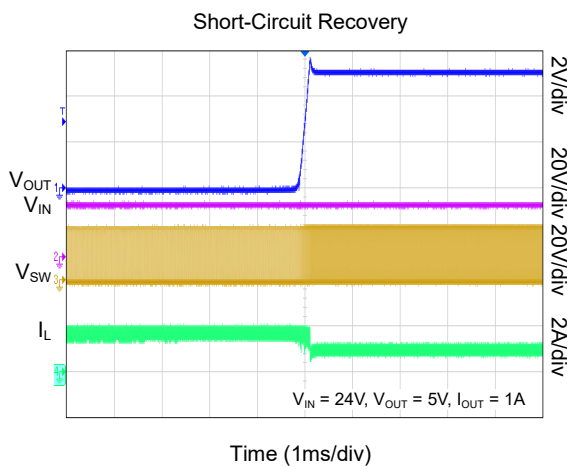
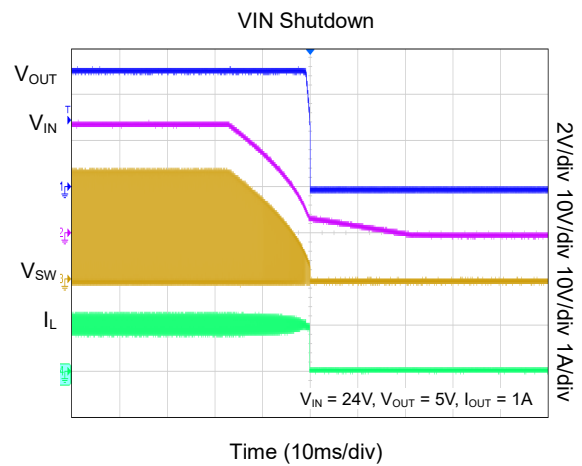
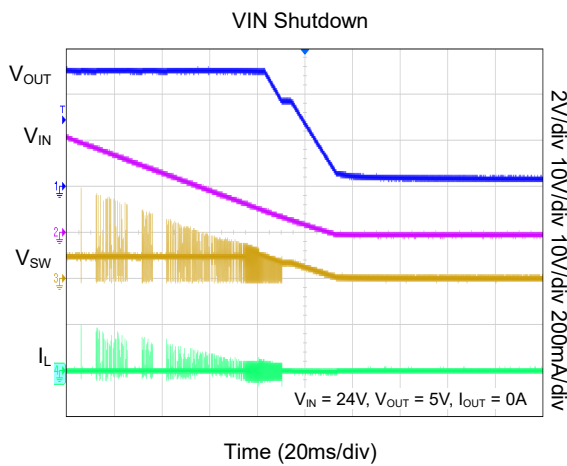
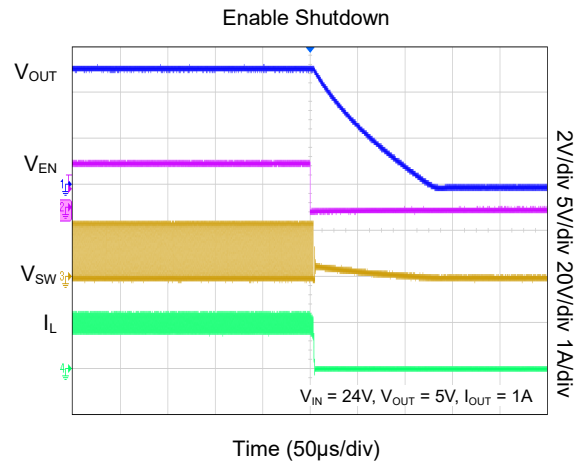
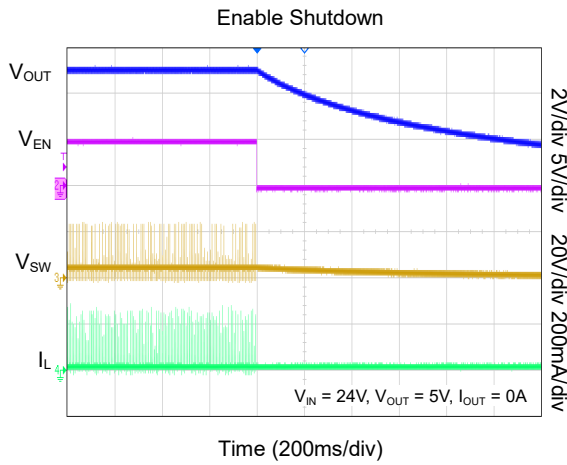
TYPICAL PERFORMANCE CHARACTERISTICS (continued)

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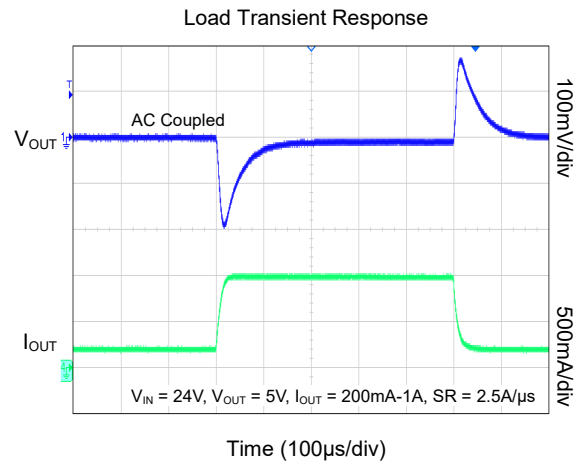
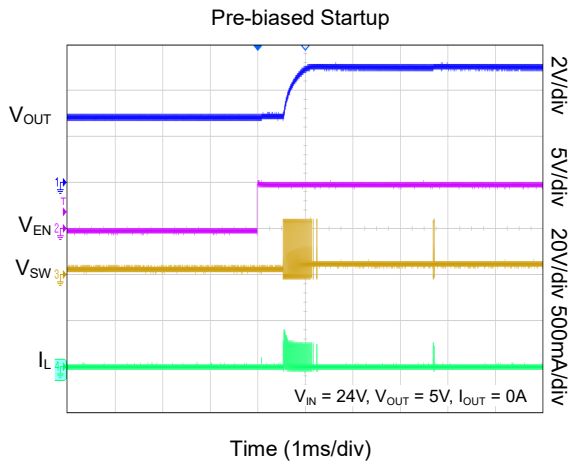
TYPICAL PERFORMANCE CHARACTERISTICS (continued)

T_A = +25°C, V_{IN} = 24V, V_{OUT} = 5V, L = 6.8µH and C_{OUT} = 22µF, unless otherwise noted.



TYPICAL PERFORMANCE CHARACTERISTICS (continued)

$T_A = +25^\circ\text{C}$, $V_{IN} = 24\text{V}$, $V_{OUT} = 5\text{V}$, $L = 6.8\mu\text{H}$ and $C_{OUT} = 22\mu\text{F}$, unless otherwise noted.



FUNCTIONAL BLOCK DIAGRAM

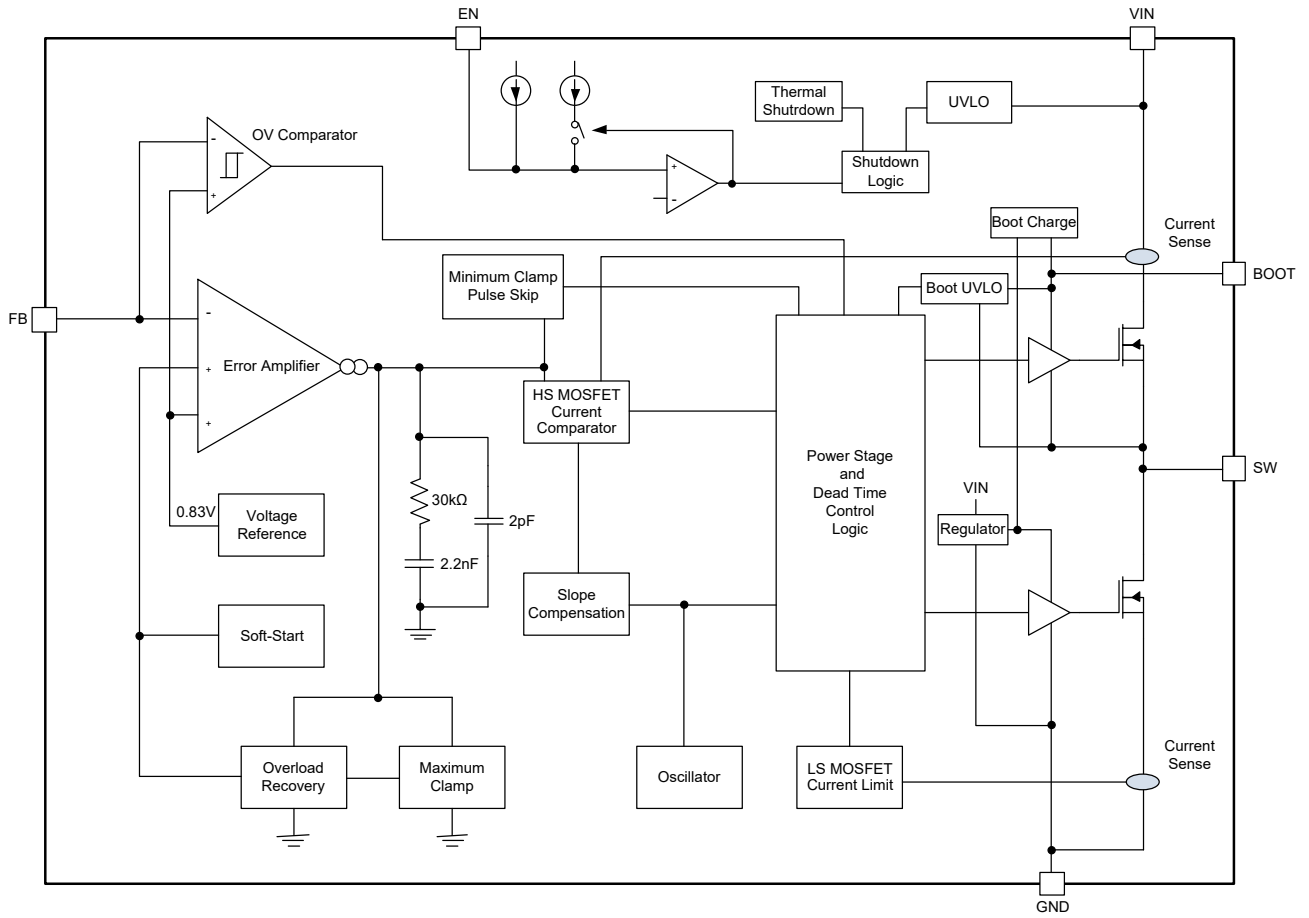


Figure 2. Block Diagram

DETAILED DESCRIPTION

Overview

The SGM61412 is an internally compensated wide input range current mode controlled synchronous step-down converter. It is designed for high reliability and is particularly suitable for power conditioning from unregulated sources or battery-powered applications that need low sleep and shutdown currents. It also features a power-save mode in which operating frequency is adaptively reduced under light load condition to reduce switching and gate losses and keep high efficiency. At no load and with switching stopped, the total operating current is approximately 55 μ A. If the device is disabled, the total consumption is typically 1.2 μ A.

Figure 2 shows the functional block diagram of the SGM61412. The two integrated MOSFET switches of the power stage are both over-current protected and can provide up to 1.2A of continuous current for the load. Current limit of the switches also prevents inductor current runaway. The converter switches are optimized for high efficiency at low duty cycle.

At the beginning of each switching cycle, the high-side switch is turned on. This is the time that feedback voltage (V_{FB}) is below the reference voltage (V_{REF}) and power must be delivered to the output. After the on-period, the high-side switch is turned off and the low-side switch is turned on until the end of switching cycle. For reliable operation and preventing shoot through, a short dead time is always inserted between gate pulses of the converter complimentary switches. During dead time, both switch gates are kept off.

The device is designed for safe monotonic start-up even if the output is pre-biased.

If the junction temperature exceeds a maximum threshold (T_{SHDN} , typically +155 $^{\circ}$ C), thermal shutdown protection will happen and switching will stop. The device will automatically recover with soft-start when the junction temperature drops back well below the trip point. This hysteresis is typically 30 $^{\circ}$ C.

The SGM61412 has current limit on both the high-side and low-side MOSFET switches. When current limit is activated frequency fold-back is also activated. This occurs in the case of output overload or short circuit. Note that SGM61412 will continue to provide its maximum output current and will not shut down. In such a case, the junction temperature may rise rapidly and trigger thermal shutdown.

During initial power-up of the device (soft-start), current limit and frequency fold-back are activated to prevent inductor current runaway while the output capacitor is charging to the desired V_{OUT} .

Peak-Current Mode (PWM Control)

Figure 2 shows the functional block diagram and Figure 3 shows the switching node operating waveforms of the SGM61412. Switching node voltage is generated by controlling the duty cycles of the complementary high-side and low-side switches. The duty cycle of the high-side switch is used as control parameter of the step-down converter to regulate output voltage and is defined as: $D = t_{ON}/t_{SW}$, where t_{ON} is the high-side switch on-time and t_{SW} is the switching period. During high-side switch on-time, the SW pin voltage swings up to approximately V_{IN} , and the inductor current, I_L , linearly rises with a slope of $(V_{IN} - V_{OUT})/L$. When control logic turns off the high-side switch, the low-side switch will be turned on after a short dead time. During off-time, inductor current discharges through the low-side switch with a slope of $(-V_{OUT}/L)$. In ideal case, where losses are ignored, D is proportional to the output voltage and inversely proportional to the input voltage: $D = V_{OUT}/V_{IN}$.

The SGM61412 employs fixed-frequency, peak-current mode control in continuous conduction mode (CCM) (when inductor minimum current is above zero). In light load condition (when the inductor current reaches zero) the SGM61412 will enter discontinuous conduction mode (DCM) and the control mode will change to shift-frequency, peak-current mode to reduce the switching frequency and the associated switching and gate driving losses (power-save mode).

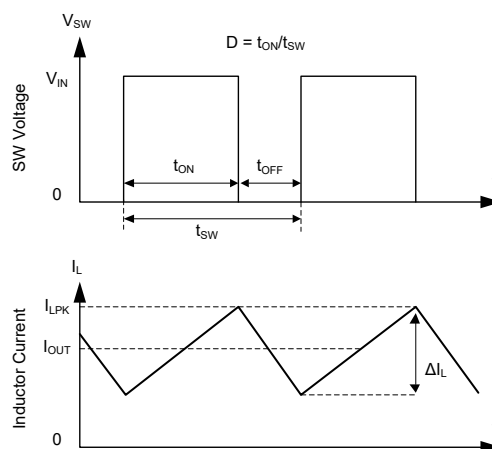


Figure 3. SW Node and Inductor Current Waveforms in CCM

DETAILED DESCRIPTION (continued)

In CCM, SGM61412 operates at fixed-frequency using peak-current mode control scheme. The controller has an outer voltage feedback loop to get accurate DC voltage regulation. The output of the outer loop is fed to an inner peak-current control loop as reference command that adjusts the peak-current of the inductor. The inductor peak-current is sensed from the high-side switch and is compared to the peak-current reference to control the duty cycle. In other words, as soon as the inductor current reaches the reference peak-current determined by voltage loop, the high-side switch is turned off and the low-side switch is turned on after dead time.

The voltage feedback loop is internally compensated, which allows for fewer external components, simpler design, and stable operation with almost any combination of output capacitors.

Power-Save Mode (SGM61412A Only)

The SGM61412A/B operate in PWM mode to provide lower ripple at heavy load. The SGM61412A operates in power-save mode (PSM) at light load to boost light load efficiency by reducing switching and gate drive losses. When the inductor peak-current is low and the internal V_{COMP} falls to the internal threshold, the device will enter PSM. After entering PSM for a delay time, some modules are shut down to minimum quiescent current. The high-side MOSFET do not switch until the output voltage falls for the internal V_{COMP} to rise above the internal threshold. Since the integrated current comparator catches the inductor peak-current only, the average load current entering PSM varies with the applications and external output filters.

Pulse Frequency Mode (SGM61412B Only)

As the load current decreases, the SGM61412B enters pulse frequency mode (PFM). When the inductor peak-current is low and the internal V_{COMP} falls to the internal threshold, the device will enter PFM. During PFM, when output feedback voltage V_{FB} falls below 0.83V typically, the device starts a PFM current pulse. The high-side MOSFET switch is turned on, and the inductor current ramps up. As the inductor peak-current rise for the current sense voltage V_{SENSE} reaches the internal threshold, the switch is turned off and the low-side MOSFET switch is turned on until the inductor current becomes zero. The converter effectively delivers a current to the output capacitor and the load. The resulting PFM frequency mainly depends on the

load current. The lighter the load, the slower the output voltage drops, and the lower switching frequency. Lower switching frequency reduces the switching and gate drive losses, and improves the efficiency significantly. The PFM is left and PWM mode entered in case the output current rise for the internal V_{COMP} to rise above the internal threshold.

Floating Driver and Bootstrap Charging UVLO Protection

The high-side MOSFET driver is powered by a floating supply provided by an external bootstrap capacitor. The bootstrap capacitor is charged and regulated to about 5V by the dedicated internal bootstrap regulator. When the voltage between BOOT and SW nodes is below regulation, a PMOS pass transistor is turned on and connected VIN and BOOT pins internally, otherwise it will be turned off. The power supply for the floating driver has its own UVLO protection. The rising UVLO threshold is about 4.25V and with 320mV hysteresis; the falling threshold is about 3.93V. In case of UVLO, the reference voltage of the controller is reset to zero and after recovery a new soft-start process will start.

Minimum High-side On/Off-Time and Frequency Fold-Back

Minimum high-side switch on-time (t_{ON_MIN}) is the smallest duration that the high-side switch can be turned on. The t_{ON_MIN} is typically 100ns. Minimum high-side switch off-time (t_{OFF_MIN}) is the smallest duration that the high-side switch can be turned off. The t_{OFF_MIN} is typically 120ns. In CCM operation, t_{ON_MIN} and t_{OFF_MIN} limit the voltage conversion ratio without switching frequency fold-back. Note that at 1.2MHz the total cycle time is $t_{SW} = 833ns$.

The minimum and maximum duty cycles without frequency fold-back are given by:

$$D_{MIN} = t_{ON_MIN} \times f_{SW} \quad (1)$$

$$D_{MAX} = 1 - t_{OFF_MIN} \times f_{SW} \quad (2)$$

Given a required output voltage, the maximum V_{IN} without frequency fold-back is given by:

$$V_{IN_MAX} = \frac{V_{OUT}}{f_{SW} \times t_{ON_MIN}} \quad (3)$$

and the minimum V_{IN} without frequency fold-back can be calculated by:

$$V_{IN_MIN} = \frac{V_{OUT}}{1 - f_{SW} \times t_{OFF_MIN}} \quad (4)$$

DETAILED DESCRIPTION (continued)**Input Voltage**

The SGM61412 can operate efficiently for inputs as high as 42V. For CCM operation keeps duty cycle between 12% and 88%.

Output Voltage

The output voltage can be stepped down to as low as the 0.83V reference voltage (V_{REF}). As explained before, when the output voltage is set to 0.83V and there is no voltage divider, a minimum small load will be needed. An 80k Ω resistor to ground will prevent the output voltage floating up.

Soft-Start

The integrated soft-start circuit in SGM61412 limits the input inrush current right after power-up or enabling the device. Soft-start is implemented by slowly ramping up the reference voltage that in turn slowly ramps up the output voltage to its target regulation value.

Enable

The voltage on the EN pin controls the on or off operation of the SGM61412. A voltage of less than 0.9V shuts down the device, while a voltage of more than 1.3V is required to start the regulator. The simplest way to enable the operation of the SGM61412 is to connect the EN pin to VIN pin. This allows self-startup of the SGM61412 when VIN is within the operating range.

Many applications will benefit from the employment of an enable divider R_{ENT} and R_{ENB} (see Figure 4) to establish a precision system UVLO level for the converter. System UVLO can be used for supplies operating from utility power as well as battery power. It can be used for sequencing to ensure reliable operation, or supply protection, such as a battery discharge level. An external logic signal can also be used to drive EN input for system sequencing and protection.

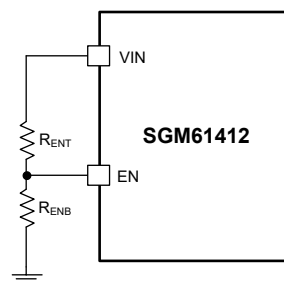


Figure 4. System UVLO by Enable Divider

Thermal Shutdown

The SGM61412 provides an internal thermal shutdown to protect the device when the junction temperature exceeds +155 $^{\circ}$ C. Both switches stop switching in thermal shutdown. Once the die temperature falls below +125 $^{\circ}$ C, the device reinitiates the power-up sequence by the internal soft-start.

TYPICAL APPLICATION CIRCUITS

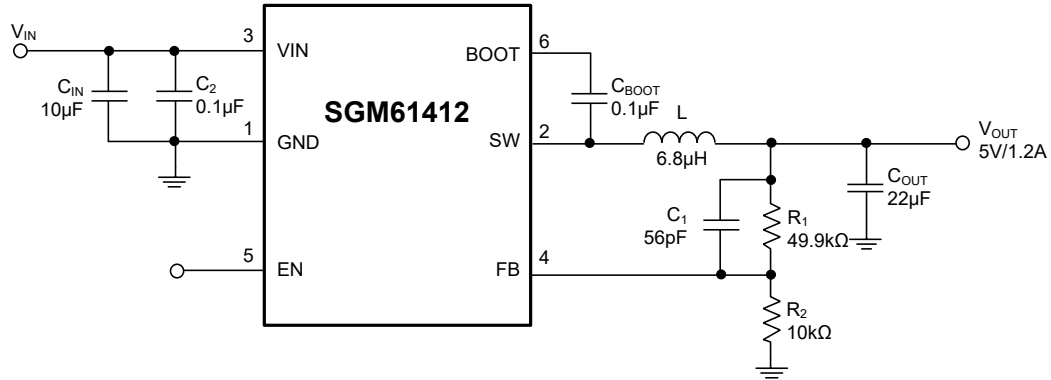


Figure 5. 5V Output Typical Application Circuit for Power Meters

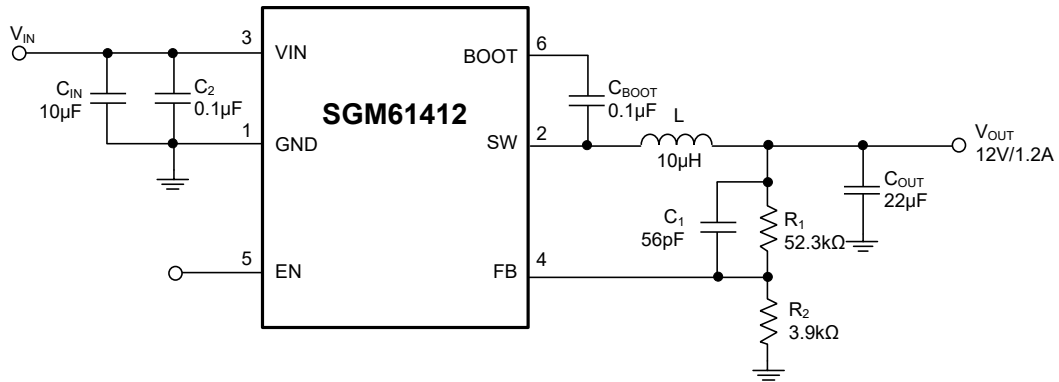


Figure 6. 12V Output Typical Application Circuit for Power Meters

APPLICATION INFORMATION

External Components

The following guides can be used to select external components.

| f _{sw} (MHz) | V _{OUT} (V) | R ₁ (kΩ) | R ₂ (kΩ) | L (μH) | C _{BOOT} (μF) | C _{IN} (μF) | C _{OUT} (μF) |
|-----------------------|----------------------|---------------------|---------------------|--------|------------------------|----------------------|-----------------------|
| 1.2 | 3.3 | 30 | 10 | 4.7 | 0.1 | 10 | 22 |
| | 5 | 49.9 | 10 | 6.8 | 0.1 | 10 | 22 |
| | 12 | 52.3 | 3.9 | 10 | 0.1 | 10 | 22 |

Output Voltage Programming

Output voltage can be set with a resistor divider feedback network between output and FB pin as shown in Figure 5 and Figure 6. Usually, a design is started by selecting lower resistor R₁ and calculating R₂ with the following equation:

$$V_{OUT} = V_{REF} \times \left(1 + \frac{R_1}{R_2} \right) \quad (5)$$

where V_{REF} = 0.83V.

To keep operating quiescent current small and prevent voltage errors due to leakage currents, it is recommended to choose R₁ in the range of 10kΩ to 100kΩ.

The error amplifier is normally able to maintain regulation since the synchronous output stage has excellent sink and source capability. However it is not able to regulate output when the FB pin is disconnected or when the output is shorted to a higher supply like input supply. Also when V_{OUT} is set to its minimum (0.83V) usually there is no voltage divider and V_{OUT} is directly connected to FB through a resistor (R₁ in the divider) and there is no resistor to ground (no R₂). In such case and with no load, an internal current source of 5μA ~ 6μA from BOOT into the SW pin, which can slowly charge the output capacitor and pull V_{OUT} up to V_{IN}. Therefore a minimum load of at least 10μA must be always present on V_{OUT} (for example, an 80kΩ resistor: 0.83V/10.4μA = 80kΩ).

Inductor Selection

The critical parameters for selecting the inductor are the inductance (L), saturation current (I_{sat}) and the maximum RMS current (I_{rms,max}). The inductance is selected based on the desired peak-to-peak ripple current ΔI_L that is given in Equation 6 for CCM. Since the ripple current increases with the input voltage, the maximum input voltage is usually considered to

calculate the minimum inductance L_{MIN} that is given in Equation 7. K_{IND} is a design parameter that represents the ratio of inductor ripple current to its maximum operating DC current. Lower K_{IND} means higher inductance value that needs a larger size and higher K_{IND} results in more ripple and loss in the core. Typically, a reasonable value for K_{IND} is around 20% ~ 40%. Inductor peak-current should never exceed the saturation even in transients to avoid over-current protection. Also inductor RMS rating should always be larger than operating RMS current even at maximum ambient temperature.

$$\Delta I_L = \frac{V_{OUT} \times (V_{IN_MAX} - V_{OUT})}{V_{IN_MAX} \times L \times f_{SW}} \quad (6)$$

$$L_{MIN} = \frac{V_{IN_MAX} - V_{OUT}}{I_{OUT} \times K_{IND}} \times \frac{V_{OUT}}{V_{IN_MAX} \times f_{SW}} \quad (7)$$

where K_{IND} = ΔI_L/I_{OUT} (DC Current, MAX).

Note that lower inductance is usually preferred in a switching power supply, because it usually corresponds to faster transient response and bandwidth, smaller DCR, and reduced size for a more compact design. On the other hand, if the inductance is too small, current ripple will increase which can trigger over-current protection. Larger inductor current ripple also implies larger output voltage ripple with the same output capacitors. For peak-current mode control, it is recommended to choose large current ripple, because controller comparator performs better with higher signal to noise ratio. So, for this design example, K_{IND} = 0.4 is chosen, and the minimum inductor value for 12V input voltage is calculated to be 5.1μH. The nearest standard value would be a 6.8μH ferrite inductor with a 2A RMS current rating and 2.5A saturation current that are well above the designed converter output current RMS and DC respectively.

APPLICATION INFORMATION (continued)**Bootstrap Capacitor Selection**

The SGM61412 requires a small external bootstrap capacitor, C_{BOOT} , between the BOOT and SW pins to provide the gate drive supply voltage for the high-side MOSFET. The bootstrap capacitor is refreshed when the high-side MOSFET is off and the low-side switch conducts. A 0.1 μ F X7R or X5R ceramic capacitor with a voltage rating of 16V or higher is recommended for stable operating performance over-temperature and voltage variations.

Input Capacitor Selection

The SGM61412 requires high frequency input decoupling capacitor(s). The recommended high frequency decoupling capacitor value is 10 μ F X5R or X7R or higher. It is recommended to choose the voltage rating of the capacitor(s) at least twice the maximum input voltage to avoid derating of the ceramic capacitors with DC voltage. Some bulk capacitances may be needed, especially if the SGM61412 is not located within 5cm distance from the input voltage source for input stability.

Bulk capacitors have high Equivalent Series Resistance (ESR) and can provide the damping needed to prevent input voltage spiking due to the wiring inductance of the input. The value for this capacitor is not critical but must be rated to handle the maximum input voltage including ripple.

For this design, a 10 μ F, X7R, 50V is used for the input decoupling capacitor. The ESR is approximately 10m Ω , and the current rating is 1A. To improve high frequency filtering a small parallel 0.1 μ F capacitor may be placed as close as possible to the device pins.

Output Capacitor Selection

The device is designed to be used with a wide variety of LC filters. It is generally desired to use as little output capacitance as possible to keep cost and size down and bandwidth high. The output capacitor(s), C_{OUT} , should be chosen carefully since it directly affects the steady state output voltage ripple, loop stability and the voltage over/undershoot during load current transients. The output voltage ripple is essentially composed of two parts. One is caused by the inductor current ripple going through the ESR of the output capacitors:

$$\Delta V_{OUT_ESR} = \Delta I_L \times ESR = K_{IND} \times I_{OUT} \times ESR \quad (8)$$

The other part is caused by the inductor current ripple charging and discharging the output capacitors:

$$\Delta V_{OUT_C} = \frac{\Delta I_L}{8 \times f_{SW} \times C_{OUT}} = \frac{K_{IND} \times I_{OUT}}{8 \times f_{SW} \times C_{OUT}} \quad (9)$$

The two components in the voltage ripple are not in phase, so the actual peak-to-peak ripple is smaller than the sum of the two peaks.

Output capacitance is usually limited by transient performance specifications if the system requires tight voltage regulation in presence of large current steps and/or fast slew rate. When a large load step happens, output capacitors provide the required charge before the inductor current can slew up to the appropriate level. The regulator's control loop usually needs 8 or more clock cycles to regulate the inductor current equal to the new load level. The output capacitance must be large enough to supply the current difference for 8 clock cycles to maintain the output voltage within the specified range. Equation 10 shows the minimum output capacitance needed for specified output over/undershoot.

$$C_{OUT} > \frac{1}{2} \times \frac{8 \times (I_{OH} - I_{OL})}{f_{SW} \times \Delta V_{OUT_SHOOT}} \quad (10)$$

where:

I_{OL} = Low level of the output current step during load transient.

I_{OH} = High level of the output current during load transient.

V_{OUT_SHOOT} = Target output voltage over/undershoot.

For this design example, the target output ripple is 30mV. Assuming $\Delta V_{OUT_ESR} = \Delta V_{OUT_C} = 30$ mV, and choosing $K_{IND} = 0.4$, Equation 8 requires ESR to be less than 62.5m Ω and Equation 9 requires $C_{OUT} > 1.67$ μ F. The target over/undershoot range of 5V output is $\Delta V_{OUT_SHOOT} = 5\% \times V_{OUT} = 250$ mV. From Equation 10, $C_{OUT} > 16$ μ F. So, in summary, the most stringent criteria for the output capacitor is transient constrain of $C_{OUT} > 16$ μ F. For the derating margin, one 22 μ F, 10V, X7R ceramic capacitor with 10m Ω ESR is used.

APPLICATION INFORMATION (continued)

Layout Guide

Careful layout is always important to ensure good performance and stable operation to any kind of switching regulator. Place the capacitors close to the device, use the GND pin of the device as the center of star-connection to other grounds, and minimize the trace area of the SW node. With smaller transient current loops, lower parasitic ringing will be achieved.

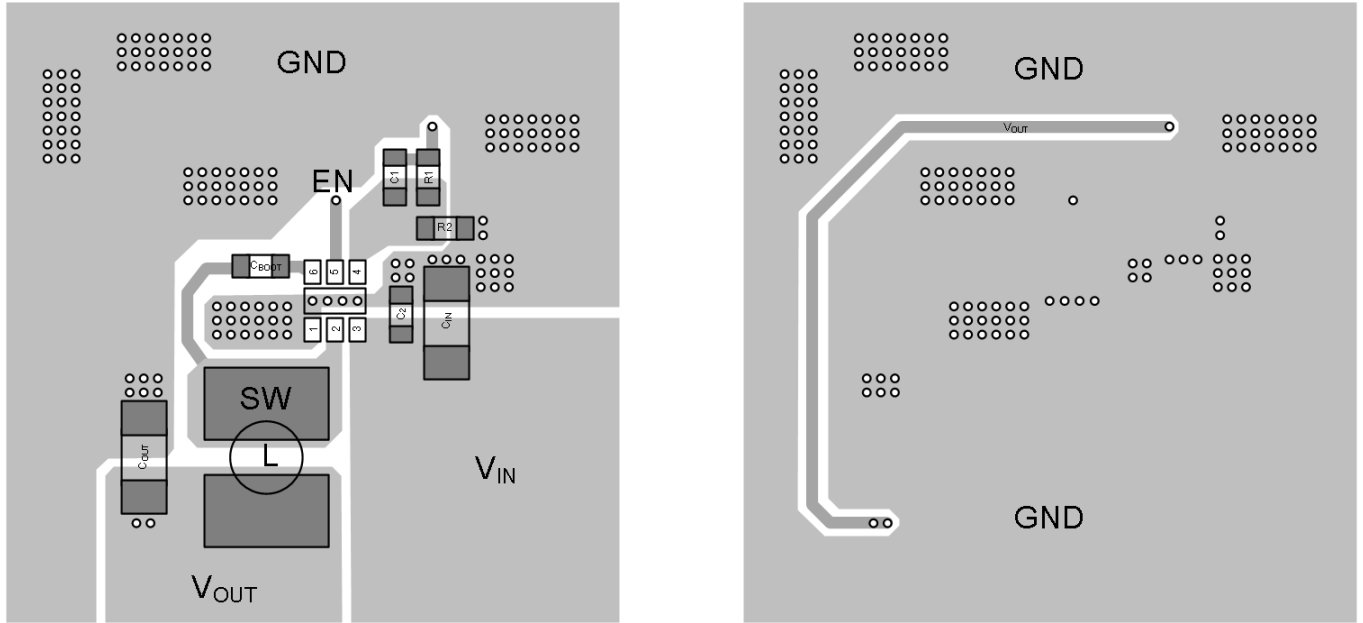


Figure 7. Suggested PCB

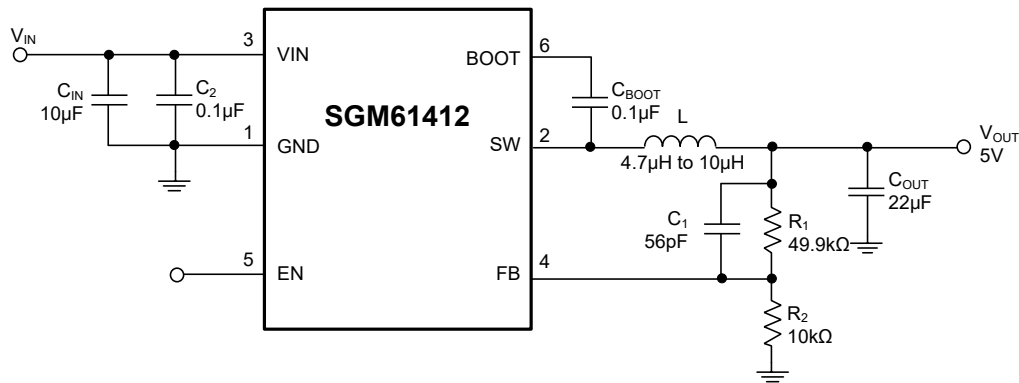


Figure 8. Typical Application Circuit

REVISION HISTORY

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

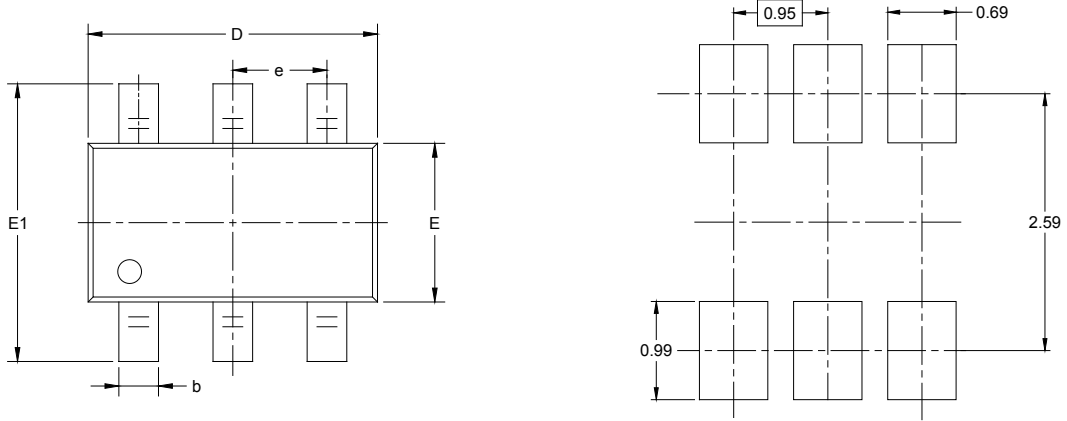
| AUGUST 2021 – REV.A to REV.A.1 | Page |
|---------------------------------------|-------------|
| Added the SGM61412B section..... | All |

| Changes from Original (APRIL 2021) to REV.A | Page |
|------------------------------------------------------|-------------|
| Changed from product preview to production data..... | All |

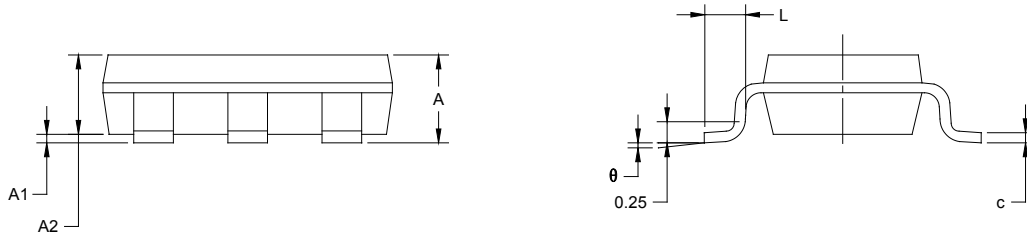
PACKAGE INFORMATION

PACKAGE OUTLINE DIMENSIONS

TSOT-23-6



RECOMMENDED LAND PATTERN (Unit: mm)



| Symbol | Dimensions In Millimeters | | Dimensions In Inches | |
|----------|------------------------------|-------|-------------------------|-------|
| | MIN | MAX | MIN | MAX |
| A | | 1.000 | | 0.043 |
| A1 | 0.000 | 0.100 | 0.000 | 0.004 |
| A2 | 0.700 | 0.900 | 0.028 | 0.039 |
| b | 0.300 | 0.500 | 0.012 | 0.020 |
| c | 0.080 | 0.200 | 0.003 | 0.008 |
| D | 2.850 | 2.950 | 0.112 | 0.116 |
| E | 1.550 | 1.650 | 0.061 | 0.065 |
| E1 | 2.650 | 2.950 | 0.104 | 0.116 |
| e | 0.950 BSC | | 0.037 BSC | |
| L | 0.300 | 0.600 | 0.012 | 0.024 |
| θ | 0° | 8° | 0° | 8° |

PACKAGE INFORMATION

TAPE AND REEL INFORMATION

REEL DIMENSIONS



TAPE DIMENSIONS



NOTE: The picture is only for reference. Please make the object as the standard.

KEY PARAMETER LIST OF TAPE AND REEL

| Package Type | Reel Diameter | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P0 (mm) | P1 (mm) | P2 (mm) | W (mm) | Pin1 Quadrant |
|--------------|---------------|--------------------|---------|---------|---------|---------|---------|---------|--------|---------------|
| TSOT-23-6 | 7" | 9.5 | 3.20 | 3.10 | 1.10 | 4.0 | 4.0 | 2.0 | 8.0 | Q3 |

000001

PACKAGE INFORMATION

CARTON BOX DIMENSIONS



NOTE: The picture is only for reference. Please make the object as the standard.

KEY PARAMETER LIST OF CARTON BOX

| Reel Type | Length (mm) | Width (mm) | Height (mm) | Pizza/Carton |
|-------------|-------------|------------|-------------|--------------|
| 7" (Option) | 368 | 227 | 224 | 8 |
| 7" | 442 | 410 | 224 | 18 |

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